

Table 1. Dependence of selectivity and reactivity on quat structure^a

No. of carbons	Quat	Name	Chains ^b	r ₁ ^c	Conversion ^d
4	(CH ₃) ₄ N ⁺	TMA ^e	1 1 1 1	0.82	21%
8	(C ₂ H ₅) ₄ N ⁺	TEA ^e	2 2 2 2	1.68	85%
10	(C ₄ H ₉) ₃ N(C ₂ H ₅)	BTE	2 2 2 4	1.79	100%
12	(C ₃ H ₇) ₄ N ⁺	TPrA ^e	3 3 3 3	1.95	77%
13	CH ₃ N(C ₄ H ₉) ₃	MTB ^e	1 4 4 4	1.35	95%
14	(C ₂ H ₅) ₃ N(C ₄ H ₉)	ETB	2 4 4 4	1.82	79%
14	(C ₈ H ₁₇) ₃ N(C ₂ H ₅)	OTE	2 2 2 8	1.72	98%
16	(C ₄ H ₉) ₄ N ⁺	TBA ^e	4 4 4 4	1.88	54%
19	(C ₁₆ H ₃₃) ₃ N(CH ₃)	CTM ^e	1 1 1 16	0.99	f
20	(C ₅ H ₁₁) ₄ N ⁺	TPA ^e	5 5 5 5	1.70	45%
20	(C ₈ H ₁₇) ₃ N(C ₄ H ₉)	OTB	4 4 4 8	1.79	42%
24	(C ₆ H ₁₃) ₄ N ⁺	THA ^e	6 6 6 6	1.63	40%
25	CH ₃ N(C ₈ H ₁₇) ₃	MTO ^e	1 8 8 8	1.29	67%
26	(C ₂ H ₅) ₃ N(C ₈ H ₁₇)	ETO	2 8 8 8	1.63	47%
28	(C ₄ H ₉) ₃ N(C ₈ H ₁₇)	BTO	4 8 8 8	1.59	36%
32	(C ₈ H ₁₇) ₄ N ⁺	TOA ^e	8 8 8 8	1.53	29%
48	(C ₁₂ H ₂₅) ₄ N ⁺	TDoA ^e	12 12 12 12	1.40	26%
72	(C ₁₈ H ₃₇) ₄ N ⁺	TODa ^e	18 18 18 18	1.16	16%
16	(C ₄ H ₉) ₄ P ⁺	TBP ^e	4 4 4 4	1.77	f

^aSee reaction 1, ^bnumbers represent the number of carbons on each normal alkyl chain, ^caverage of no less than three runs, ^dat 30 min; average of two runs; ^ecommercially available, ^fnot determined.

symmetrical tetraalkyl ammonium (TLA) bromides are shown in Figs. 1(a) and (c) respectively. The dependences of the r₁ values and the conversions at 30 min of the system on quat structure of non-symmetrical C₁H_{2L-1} (C_RH_{2K-1})₃N⁺Br⁻ ammonium (LTK) bromides are shown in Figs. 1(b) and (d) respectively.

DISCUSSION

Two major mechanisms have been presented to explain the behavior of PTC systems, the Starks

mechanism¹ (Scheme 1; adapted to an alkylation reaction) and the Makosza mechanism¹² (Scheme 2).

It can be seen in Fig. 1(c) that as the organophilicity of the quat increases from TEA to TOA reactivity decreases, not in accord with the Starks mechanism. Moreover, the extraction of the OH⁻ ion by symmetrical tetraalkyl ammonium ions increases as the alkyl chain length increases (THA > TPA > TBA)⁹. It is therefore concluded that the Starks mechanism is not applicable in this alkylation reaction.

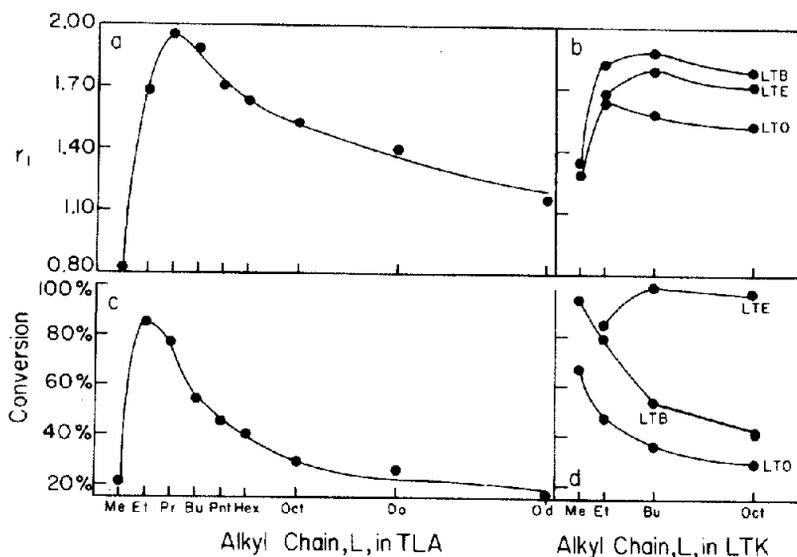
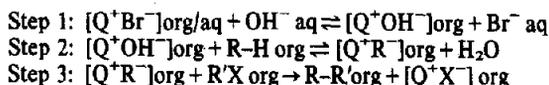
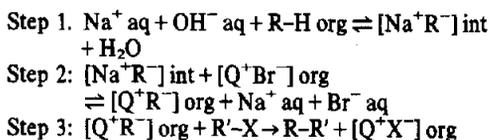


Fig. 1. Influence of quat structure on selectivity and reactivity; (a) r₁ values of symmetrical quats, TLA, (b) r₁ values of nonsymmetrical quats, LTK, (c) conversions at 30 min for symmetrical quats, TLA, (d) conversions at 30 min for nonsymmetrical quats, LTK.



Scheme 1. Starks' mechanism.



Scheme 2. Makosza's mechanism.

On the other hand, there is evidence that the Makosza mechanism is valid for alkylation reactions. It has been shown that the deprotonation of phenylacetonitrile occurs at the interface prior to the alkylation by ethyl bromide.¹³ Makosza has demonstrated the importance of phase boundary reactions in the absence of catalyst.¹⁴ According to the Makosza mechanism the organic anion, R^- , is anchored at the interface until a quat cation removes it from the interface into the bulk organic phase. Dehmlow has confirmed the presence of such ion pairs, Q^+R^- , containing organic anions derived from such weakly acidic compounds as fluorene, in benzene.^{10b} In the ethylation of phenylacetonitrile¹³ the alkylation reaction (Step 3) was shown not to be the sole rate determining step. In our reaction, utilizing the highly reactive alkylating agent, dimethyl sulfate, step 3 is likewise not the rate determining step, as no increase in conversion was observed as the alkylating agent concentration was increased. Other reactions believed to proceed via the Makosza mechanism exhibit a maximum reactivity with alkyltriethyl ammonium ions, whereas with the more lipophilic or less lipophilic homologous quats lower yields were obtained.^{6,8} Similar reactivity trends are observed in our reaction (Figs. 1(c) and (d)).

We propose that our results may be explained in terms of the Makosza mechanism and that the governing factor in systems where the Makosza mechanism is valid is the *accessibility* of the positively charged N site of the quat towards the association site of the anion, providing that the quat is not extremely hydrophilic. A quat is considered increasingly accessible as the length of the alkyl chains becomes shorter, with particular significance given to the shortest alkyl chain. We shall show how accessibility affects the qualitative trends of reactivity and selectivity observed in our system.

Reactivity. In order to discuss the effect of quat structure on reactivity, we must first determine the rate limiting step. As shown above, the rate limiting step must occur prior to the alkylation reaction (Step 3, Scheme 2). If step 1 were rate determining we would not expect the observed dependence of reactivity on quat structure. Therefore, the efficiency of catalysis will depend upon the ability of the quat to compete with the Na^+ ion for association with the organic anion, R^- , and to remove it from its anchored position at the interface and transfer it into the bulk organic phase where the anion is freer for reaction.

[†]It has been suggested^{10c} that TEBA's special reactivity is due to "specific anion-cation interactions in the ion pairs $[NR_3^+PhCHCN]^-$ " of Makosza's reactions, but such interactions have not been speculated upon until this report.

A quat in which the positive N center is relatively accessible for interaction and one that can approach the anion site closely may compete with the Na ion more successfully for anion association. Such a quat may also assist more effectively leaving group removal if properly oriented. Increased accessibility may, therefore, explain the kinetic behavior of the decreasing rates in the following ammonium series: alkyltriethyl > alkyltributyl > alkyltrioctyl; MTO > ETO > BTO > TOA; MTB > ETB > TBA > OTB; TEA > TBA > THA > TOA; MTB > MTO.

Many of the small quats are also accessible quats and their kinetic behavior may be influenced by two additional factors: hydrophilicity or an alternative mechanism. Our model reaction was run in the presence of 50% NaOH aq and the salting out effect is a major factor allowing catalysis for the relatively non-organophilic quats. Even so, TMA was the only quat not detectable at all in the organic phase by the 300 MHz ¹H NMR spectrometer. TEA was detected to an extent of less than 10% based on the quantity of catalyst introduced into the system. Thus, very low organophilicity may influence the behavior of extreme cases and may explain the low reactivity of TEA relative to BTE (the only deviation in Fig. 1(d)). The second possibility is a different mechanism as may be the case with CTM where micellar catalysis is probable.

It is worthwhile to note that Makosza's catalyst, triethylbenzylammonium (TEBA) lies in the structural range between BTE and OTE, and has proven itself as a near optimal catalyst in many PTC/OH⁻ reactions. We believe that these catalysts achieve the optimal degree of the combination of accessibility and non-hydrophilicity to remove organic anions from the interface into the bulk organic phase and leave them sufficiently free for reaction, in reactions that proceed through the Makosza mechanism.[†]

Selectivity. The product determining step involves the attack of an ambident O-/C-enolate anion on an alkylating reagent (Scheme 3). The factors determining the O-/C-alkylation ratio, r_1 , of O-/C-ambident ions are discussed in depth in the literature and cover a wide range of variable reaction conditions.^{10d} The choice of deoxybenzoin and dimethyl sulfate provided a system sensitive to kinetic factors and yielding intermediate r_1 values (corresponding to 45–66% O-alkylation). The major relevant factors determining r_1 in our system are constant (nature of the enolate, alkylating agent, temperature, solvent and concentration) except for the catalyst.

The single most influential factor on the properties of an enolate anion is the uneven charge distribution. The O-site possesses a higher electron density than the C-site, especially in the enolate derived from deoxybenzoin due to the resonance structure **4a** in which the whole π -system is conjugated. Positively charged or polar species, such as the quat or water molecules, will therefore compete for association with the O-site. In an earlier report¹⁵ we applied Kornblum's concept¹⁶ of "selective solvation" of the O-site of an enolate anion to the water molecules extracted into the organic phase in this PTC/OH⁻ reaction. In a two phase system containing 50% NaOH aq few water molecules are available for such association and we concluded that significant association between the quat and the O-site of the enolate occurs. The extent of attack of the highly reactive alkylating agent at the O- or C-site should be greatly influenced by the association envelope preferably sur-

dark or dry according to need. Those catalysts synthesized were prepared by refluxing the trialkylamine with a molar quantity of the appropriate alkyl bromide in acetonitrile for two days. The catalysts were recrystallized from ethanol or acetonitrile, were washed with diethyl ether and in certain cases were kept at -15° until crystallization or solidification, OTEBr, MTBBBr and ETBBBr are extremely hygroscopic. OTBBBr and BTOBr were obtained as pastes. Catalyst purity of $>95\%$ was confirmed by microanalysis and NMR.

The ^1H NMR spectra were obtained on a Bruker WH-300 pulsed FT spectrometer operating at 300.133 MHz. The field/frequency regulations were maintained by locking to the solvent deuterium. The free induction decay signals were digitized and accumulated on an Aspect-2000 computer (32K). τ_1 values and conversions were determined by the ratios of the integration bands of the following peaks:

(1) - S 4.26 ppm, (2) - S 6.10 ppm, (3) qt 4.68 ppm.

The reaction vessel was a flat bottomed 21 mm diameter cylindrical glass flask which contained a rounded magnet (3 mm diam, 10 mm length). Fresh standard solns containing 100 mg Deoxybenzoin and 96 mg dimethyl sulfate per 2.00 ml soln (in benzene) were prepared within 10 min of every run. 2.00 ml of this soln were added to 5.0 mol % catalyst weighed to ± 0.1 mg in the reaction vessel and stirred for 5 min. 400 μl 50% aq NaOH was then added, stirring commenced and run 20–80 min (corresponding to ca 90% conversion for each catalyst). Four reaction vessels were run simultaneously and were carefully centered on a Cenco magnetic stirring unit operating at 2700 rpm. The temp was maintained at $34 \pm 1^{\circ}$. Workup consisted of diluting the mixture with 5 ml benzene, 5 ml H_2O followed by phase separation drying over MgSO_4 and evaporation at 50° . The resulting oil was dissolved in CDCl_3 and its spectrum run within $\frac{1}{2}$ hr. For the

conversion determination, the reactions were run for 30 min after which the mixture was poured into a 10 mm test tube and allowed 10 min for phase separation. The upper clear organic layer was removed by means of a pipette and evaporated. The NMR spectra in CDCl_3 were run within an hour and a half.

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